



TruPunch 1000 (S19)

Technical data

**TruPunch 1000 (S19)
medium format****TruPunch 1000 (S19)
large format****DIMENSIONS**

WIDTH	6282 mm ¹	7644 mm
DEPTH	6548 mm ¹	7666 mm
HEIGHT	1990 mm ¹	2195 mm

MAXIMUM STROKE RATE

PUNCHING (E = 1 MM)	600 1/min	600 1/min
MARKING	1000 1/min	1000 1/min

WORKING RANGE

PUNCHING MODE, X AXIS	2500 mm	3000 mm
PUNCHING MODE, Y AXIS	1250 mm	1550 mm
MAXIMUM SHEET THICKNESS	6.4 mm	6.4 mm
MAXIMUM WORKPIECE WEIGHT	150 kg	230 kg
MAXIMUM PUNCHING FORCE	165 kN	165 kN

TOOLS

MULTITOOL TOOL CHANGING TIME	2.4 s	2.4 s
NUMBER OF TOOLS/CLAMPS	18 pieces / 2 pieces	21 pieces / 3 pieces

PART REMOVAL

MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING	400 mm x 600 mm	400 mm x 600 mm
MAXIMUM PART SIZE, FIXED CHUTE, PUNCHING (WITH MOVING TABLE)	180 mm x 180 mm	180 mm x 180 mm

CONSUMPTION VALUES

AVERAGE POWER INPUT OF ACTIVE AUTO-SHUTDOWN	0.3 kW	0.3 kW
AVERAGE POWER INPUT IN PRODUCTION	3.5 kW	3.5 kW

Subject to changes. The details in our offer and order confirmation are definitive.

Footnotes

1 — The dimensions are approximate; the dimensions specified in the installation plan are valid.